



Rail-mount



Modbus Gateway



Multi Communications



Terminal Power in



RJ45 Ethernet (POE optional)



MQTT & JSON



Multi Host Support



Multi Features



Host/Webpage Config



Industrial Quality

Version Options







RS485 TO ETH (B)

Common Ethernet port (B)
9 ~ 24V power supply, without isolation
protection

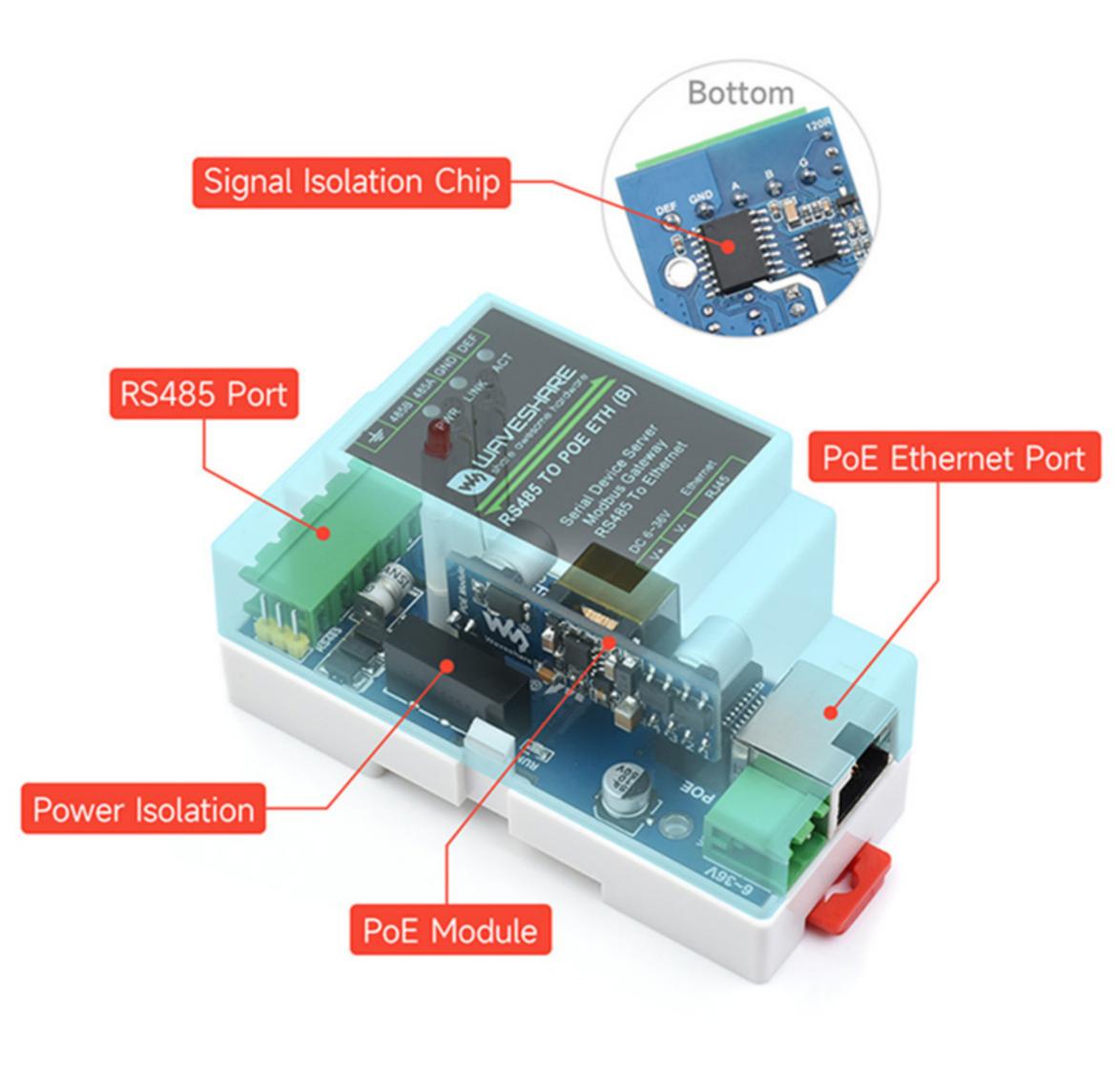
RS485 TO ETH (C)

Common Ethernet port (C)
6 ~ 36V power supply, with Electrical isolation

RS485 TO POE ETH (B)

PoE Ethernet port + Electrical isolation

The RS485 TO POE ETH (B) is the hardware upgrade version, supports PoE Ethernet port power supply, with power and signal isolation protection, which is safer for industrial applications. All three versions have the same software functionality.



Features At A Glance

This is a RS485 device data acquisitor / IoT gateway designed for industrial environment. It combines multi functions in one, including serial server, Modbus gateway, MQTT gateway, RS485 to JSON, etc. The module features RS485 and Ethernet port (POE function is optional), uses screw terminals for power input. Rail-mount case design, small in size, easy to install. It is suitable for applications like data acquisition, IoT gateway, safety & security IoT, and intelligent instrument monitoring...

Specifications

PRODUCT	RS485 TO ETH (B)	RS485 TO ETH (C)	RS485 TO POE ETH (B)	RS232/485/422 TO ETH (B)	RS232/485/422 TO POE ETH (B)	
Product Type	Serial server, Modbus Gateway, MQTT Gateway					
Basic Function	Bi-directional transparent data transmission between RS485 and Ethernet			Bi-directional transparent data transmission between RS232/485/422 and Ethernet		
Communication interface	RS485 port x 1, Ethernet port x 1			RS232 port x 1, RS485 port x 1, RS422 port x 1, Ethernet port x 1		
Power supply	9 ~ 24V DC screw terminal	6 ~ 36V DC screw terminal	6 ~ 36V DC screw terminal, or PoE port	DC 5.5 power port, 6 ~ 36V DC screw terminal	DC 5.5 power port, 6 ~ 36V DC screw terminal, or PoE port	
Isolation Protection	N/C	Power isolation, Si	gnal isolation			
COMMUNICATION						
Ethernet	common network port		PoE network port, supports IEEE 802.3af standard	common network port	PoE network port, supports IEEE 802.3af standard	
	10 / 100M auto-negotiation RJ45 connector, 2 KV surge protection					
Serial port	RS485	Isolated RS485		Isolated RS232/485/422		

CEDIVI	CDECI	FICATIO	AI .
SLIVIAL	SELUI	FICATIO	N.

SERIAL SPECIFICATION						
Baudrate	300 ~ 115200 bps					
Parity bit	none, odd, even, mark, space					
Data bit	5 ~ 9 bits					
Flow control	N/A					
SOFTWARE						
Protocol	ETHERNET, IP, TCP, UDP, HTTP, ARP, ICMP, DHCP, DNS					
Configuration	host, web browser, device management functions library					
Communication method	TCP/IP direct communication, VCOM					
Operating mode	TCP server, TCP client (coexisting with TCP server), UDP, UDP multicast					
ENVIRONMENT REQUIREMENT						
Operating temperature	-40°C ~ 85°C					
Humidity range	5% ~ 95% relative humidity					
Dimensions	L × W × H: 87 × 36 × 59 mm	L × W × H: 88.7 × 72.5 × 24.2 mm				











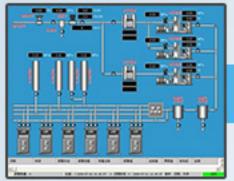














Modbus TCP

Modbus RTU



Configuration software

User PLC

TCP Server

Supports 30 concurrent TCP connections when used as TCP Server



TCP Server will be listening configured ports and waiting for TCP Client connections, data from the serial device will be transferred via TCP Server to every connected clients

TCP Client

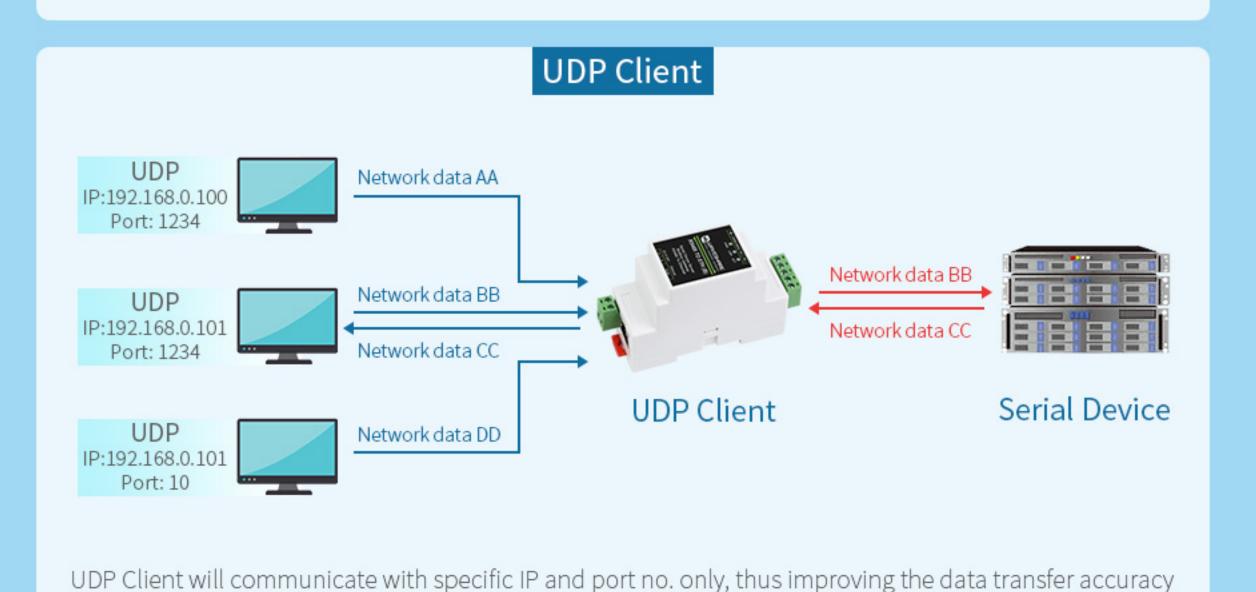
Allows concurrently connecting to 7 target IPs when used as TCP Client



TCP Client will try establishing TCP connection with configured IP to achieve bi-directional transparent transfer between the server and serial device, and keeps retrying if failed

UDP Server Network data AA UDP IP:192.168.0.100 Network data BB Network data AA Port: 1234 Network data BB Network data CC UDP Network data CC IP:192.168.0.101 Network data DD Port: 1234 Network data DD Serial Device **UDP** Server UDP Network data EE IP:192.168.0.101 Port: 10

UDP Server will automatically send the received data to the target of previous communication, suitable for multi network devices communicating with the UDP Server



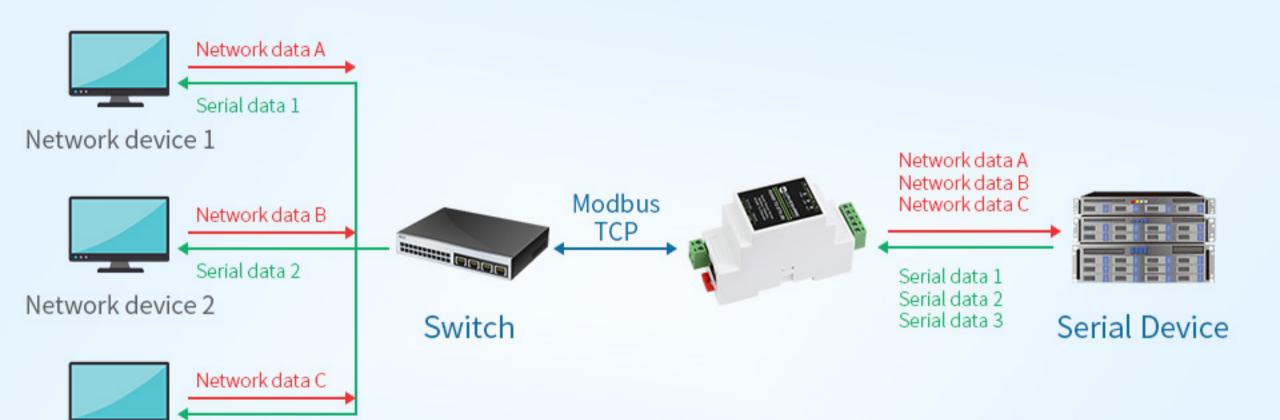
MQTT/JSON To Modbus

More Flexible Conversion Between Different Protocols



When used as MQTT gateway, the devices can upload serial data to MQTT server by MQTT protocol through transparent transmission, supported servers including Baidu Cloud MQTT, Alibaba Cloud MQTT, China Mobile OneNet, etc. The acquired Modbus RTU or non-standard serial data can be parsed into JSON format and packaged into MQTTdata packet for uploading.

When used as JSON data acquisition gateway, the devices can be connected to data acquisition instruments through RS485 connection, then acquire data automatically, convert the data into JSON format, and finally post it to server. The acquired data supports Modbus RTU 645 instrument 97 version, 645 instrument 97 version, as well as sorts of non-standard RS485 protocols. The uploaded data format can be configured via host, and the JSON upload protocol can be MQTT protocol, HTTP POST protocol, HTTP GET protocol, and so on.



Network device 3

Serial data 3



user-defined registration packet

XX XX XX XX XX XX

TCP



user-defined heartbeat packet



TCP





NTP Protocol Support

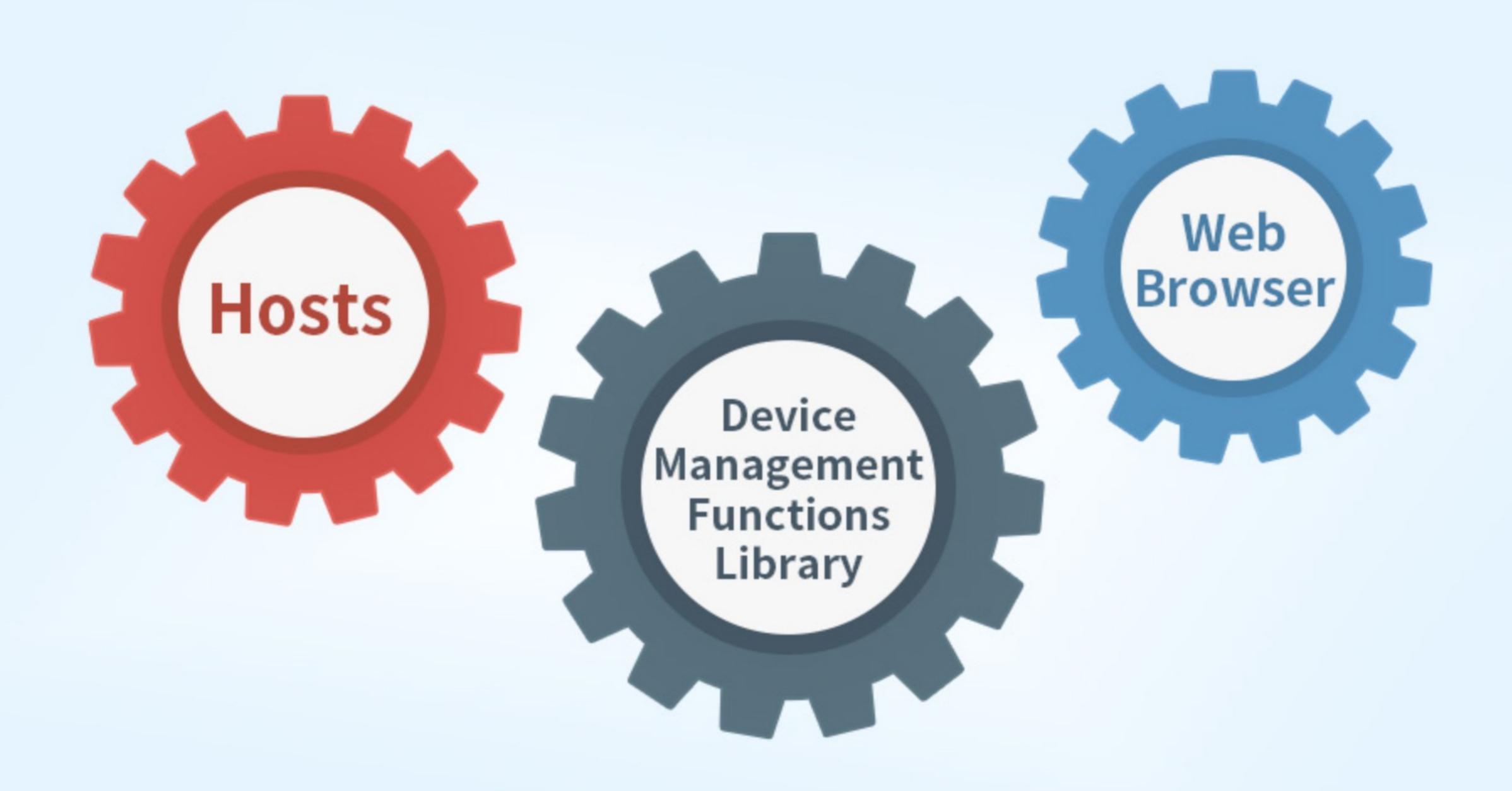
Getting Network Time Info For Serial Output Or Data Upload



Multi Configuration Methods

Supports Web Browser Configuration, Obtaining Dynamic IP Via DHCP,

DNS Protocol Connected Domain Server Address



Interface Introduction

